





15 Gallon Eco EM15 / EH15

ASSEMBLY OF VALVE WITH TANK

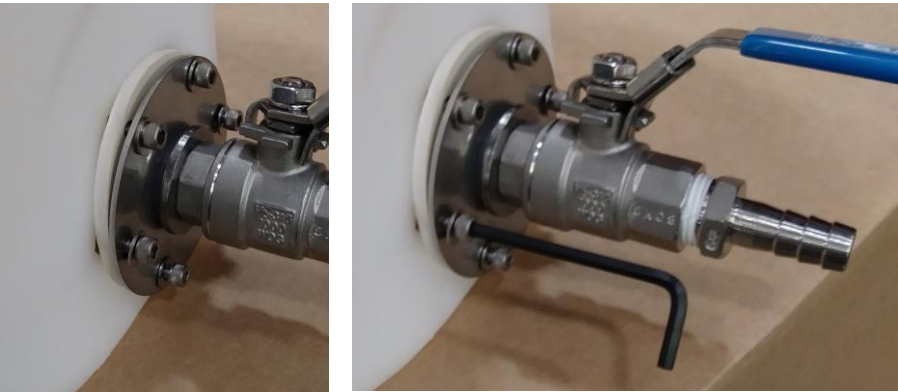
CAUTION: *The ECO Lid must be tightened to a minimum of 25 foot-pounds to ensure an airtight seal. All tanks have had inserts integrity-tested at the factory, DO NOT EXCEED 40 inch-pounds when installing the valve assembly.*

Assembly:

- 1) Remove the valve assembly and kit from inside the tank.
- 2) Position the valve assembly into the opening on the bottom of the tank with the large white gasket between the flange and the tank body.
- 3) Start each of the (6) 10-24 x 5/8 Socket Cap Screw SS and the (6) #10 SAE Flat Washer SS (from the bag of parts) by hand to ensure everything lines up, as shown below.
- 4) Tighten the socket cap screws using the supplied 5/32 Hex Wrench, as shown in the photo.

NOTE: *Best practice when tightening these screws is to tighten one screw until almost tight, then tighten the one opposite it to the same security, also avoiding*

tightening all the way. Alternate installing the remaining four screws in the same manner. Once all 6 screws are in place, firmly tighten all of them.



Enjoy using your tank in your wine making efforts!